



## Countersinks

- With 3/4" Weldon Shank For Use In Magnetic Drill Machines
- 3 Flute High Speed Steel



Part Number	Description
SCS90/30	30mm Countersink 3/4" Drive Straight Shank 90°
SCS90/40	40mm Countersink 3/4" Drive Straight Shank 90°
SCS90/55	55mm Countersink 3/4" Drive Straight Shank 90°

## Twist Drills - Weldon Shank

- With 3/4" Weldon Shank For Use In Magnetic Drill Machines
- 25mm Depth Of Cut
- Designed To Utilise Through Spindle Coolant System, To Provide Coolant To The Cutting Edge
- One Piece Construction



Part Number	Description
SPTSD-06	Twist Drill With 3/4" Shank, 6mm Dia X 25mm Depth Of Cut
SPTSD-08	Twist Drill With 3/4" Shank, 8mm Dia X 25mm Depth Of Cut
SPTSD-10	Twist Drill With 3/4" Shank, 10mm Dia X 25mm Depth Of Cut
SPTSD-12	Twist Drill With 3/4" Shank, 12mm Dia X 25mm Depth Of Cut

## Twist Drills & Adaptors

Adaptors allow the use of standard stub or jobber drills in Magnetic Base Drilling Machines.



Part Number	Description
SPTDA-6	6mm Twist Drill Adaptor only
SPTDA-8	8mm Twist Drill Adaptor only
SPTDA-10	10mm Twist Drill Adaptor only
SPTDA-12	12mm Twist Drill Adaptor only
SPTDA-1/4	1/4" Twist Drill Adaptor only
SPTDA-5/16	5/16" Twist Drill Adaptor only
SPTDA-3/8	3/8" Twist Drill Adaptor only
SPTDA-7/16	7/16" Twist Drill Adaptor only
SPTDA-1/2	1/2" Twist Drill Adaptor only
<b>STUB TWIST DRILLS - To Use In Conjunction With Above Adaptors</b>	
SPTD-6	6mm Twist Drill to suit SPTDA-6 Adaptor
SPTD-8	8mm Twist Drill to suit SPTDA-8 Adaptor
SPTD-10	10mm Twist Drill to suit SPTDA-10 Adaptor
SPTD-12	12mm Twist Drill to suit SPTDA-12 Adaptor
SPTD-1/4	1/4" Twist Drill to suit SPTDA-1/4 Adaptor
SPTD-5/16	5/16" Twist Drill to suit SPTDA-5/16 Adaptor
SPTD-3/8	3/8" Twist Drill to suit SPTDA-3/8 Adaptor
SPTD-7/16	7/16" Twist Drill to suit SPTDA-7/16 Adaptor
SPTD-1/2	1/2" Twist Drill to suit SPTDA-1/2 Adaptor

## Airforce Cutters

- For Use With Sluggers Airforce Magnetic Drilling Machine
- 20mm Depth Of Cut



METRIC		IMPERIAL	
Part Number	Diameter	Part Number	Diameter
SF1220	12mm	SF1/2	1/2"
SF1420	14mm	SF9/16	9/16"
SF1620	16mm	SF5/8	5/8"
SF1820	18mm	SF3/4	3/4"
SF2020	20mm	SF7/8	7/8"
SF2220	22mm	SF1	1"
SF2420	24mm		
SF2620	26mm		
<b>Pilot Pin TW1601</b>			

## Mini Cutters

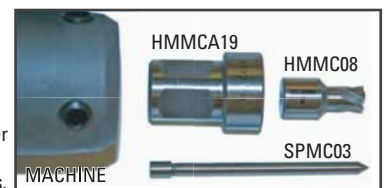
- For Use With Hand Held Portable Drills, Bench Drills, Pedestal Drills & Magnetic Base Drilling Machines. Suitable For Cutting Metals & Plastics.
- 8mm Depth Of Cut
- 1/2" Weldon Shank



Part Number	Description
HMMC08	Holemaker Mini Cutter 8mm X 8mm
HMMC10	Holemaker Mini Cutter 10mm X 8mm
HMMC12	Holemaker Mini Cutter 12mm X 8mm
HMMC13	Holemaker Mini Cutter 13mm X 8mm
HMMC14	Holemaker Mini Cutter 14mm X 8mm
HMMC16	Holemaker Mini Cutter 16mm X 8mm
HMMC18	Holemaker Mini Cutter 18mm X 8mm
HMMC20	Holemaker Mini Cutter 20mm X 8mm
HMMC22	Holemaker Mini Cutter 22mm X 8mm
HMMC24	Holemaker Mini Cutter 24mm X 8mm
HMMC25	Holemaker Mini Cutter 25mm X 8mm

## Mini Cutter Arbors To Suit Magnetic Drilling Machines

Allows the use of Holemaker Mini Cutters in Sluggers/ Holemaker Magnetic Drilling Machines with Standard 3/4" Weldon Arbors.



Part Number	Description
HMMCA19	Adaptor, 1/2" Weldon Shank To 3/4" Weldon Shank
SPMC03	Pilot Pin, 3.95 X 68mm Suit Mini Cutter In Arbor

## Mini Cutter Arbors To Suit Standard Twist Drill Chucks

Allows the use of Holemaker Mini Cutters in Standard Twist Drill Chucks



Part Number	Description
HMMCA10	Arbor 1/2" Weldon To 10mm Straight Shank
SPMC01	Pilot Pin, 3.95 X 43mm Suit Mini Cutter In Drill Arbor



## Slugger Sheet Metal Cutter Sets

For Use With Hand Held Portable Drills, Suitable For Sheet Metal & Plastics Up To 5mm Thick



Part Number	Description
SMS001	<b>Metric Set</b> Includes: Arbor Assy, 8mm, 10mm, 11mm, 12mm, 14mm, 16mm, 20mm, 3mm Hex Key, Organizer
SMS000	<b>Imperial Set</b> Includes: Arbor Assy, 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 3/4" 3mm Hex Key, Organizer
SM000	<b>Large Imperial Set</b> Includes: 2 Arbors 7/8", 1-1/8", 1-3/8", 1-3/4", 2", 2-1/2", 3mm Hex Key, Organiser

## Slugger Sheet Metal Cutters

Individual Sizes & Arbors



METRIC		IMPERIAL	
Part Number	Diameter	Part Number	Diameter
SMC8	8mm	SMC5/16	5/16"
SMC9	9mm	SMC3/8	3/8"
SMC10	10mm	SMC7/16	7/16"
SMC11	11mm	SMC1/2	1/2"
SMC12	12mm	SMC9/16	9/16"
SMC13	13mm	SMC5/8	5/8"
SMC14	14mm	SMC3/4	3/4"
SMC15	15mm	SMC7/8	7/8"
SMC16	16mm	SMC1-1/8	1-1/8"
SMC17	17mm	SMC1-1/4	1-1/4"
SMC18	18mm	SMC1-3/8	1-3/8"
SMC19	19mm	SMC1-3/4	1-3/4"
SMC20	20mm	SMC2	2"
		SMC2-1/2	2-1/2"

**ARBORS - To Use In Conjunction With Above Sheet Metal Cutters**

SMS002	Arbor Assembly To Suit Sheet Metal Cutters 5/16" - 13/16"
SMA18255	Arbor Assembly To Suit Sheet Metal Cutters 7/8" - 1-3/8"
SMA18245	Arbor Assembly To Suit Sheet Metal Cutters 1-7/16" - 3"



## Spiral Step Drills

**SPIRAL FLUTE** The latest technology in Step Drills. The twin spiral fluting maintains a constant cutting angle throughout the course of the spiral groove providing smooth high performance cutting.



Part Number	Description
SD4-20MM	ø4-20mm, 8mm Shank, Incl. 4, 6, 8, 10, 12, 14, 16, 18, 20mm
SD5-25MM	ø5-25mm, 10mm Shank, Incl. 5, 7, 9, 11, 13, 15, 17, 19, 21, 23, 25mm
SD6-30MM	ø6-30mm, 12mm Shank, Incl. 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30mm
SD7-40.5MM	ø7-40.5mm, 12mm Shank, Incl. 7, 10.5, 12.5, 14.5, 16.5, 18.5, 20.5, 23.5, 25.5, 30.5, 32.5, 38.5, 40.5mm

## Spiral Step Drills - LONG 5.5mm STEP LENGTH

As per normal Spiral Step Drills, but with the added benefit of a 5.5mm Step

Part Number	Description
SDL4-12MM	ø4-12mm, 8mm Shank, Incl. 4, 5, 6, 7, 8, 9, 10, 11, 12mm
SDL6-38MM	ø6-38mm, 12mm Shank, Incl. 6, 9, 13, 16, 19, 21, 23, 26, 29, 32, 35, 38mm

## Spiral Step Drills - EXTRA LONG 8mm STEP LENGTH

As per normal Spiral Step Drills, but with the added benefit of a 8mm Step

Part Number	Description
SDXL4-12MM	ø4-12mm, 8mm Shank, Incl. 4, 6, 8, 10, 12mm



## Straight Flute Step Drills

4mm Step Length



Part Number	Description
SDST4-12MM	ø4-12mm, 6mm Shank, Incl. 4, 5, 6, 7, 8, 9, 10, 11, 12mm
SDST4-20MM	ø4-20mm, 8mm Shank, Incl. 4, 6, 8, 10, 12, 14, 16, 18, 20mm
SDST6-30MM	ø6-30mm, 10mm Shank, Incl. 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30mm

Step Drill Display Cabinets Are Available, Contact ITMS For Further Information



## Steelmaster Drill Bit Sets

Titanium Nitride Coated Straight Shank & Morse Taper Drill Bit Sets



Part Number	Description
DSM-1	7 Piece HSS Drill Set TinCoated including 1.5, 2, 3, 4, 5, 5.5, 6mm
DSM-2	19 Piece HSS Drill Set TinCoated 1mm - 10mm 0.5mm increments
DSM-3	25 Piece HSS Drill Set TinCoated 1mm - 13mm 0.5mm increments
DSMT-2	6 Piece HSS #2Morse Taper Shank Drill Set 12, 14, 16, 18, 20, 22mm
DSMT-3	6 Piece HSS #3Morse Taper Shank Drill Set 24, 25, 26, 28, 30, 32mm



## Countersinks

High Speed Steel



Part Number	Description
STCS-06	3 - 6.3mm Countersink, 3 Flute 90 Degree, 5mm Shank
STCS-10	3 - 10.4mm Countersink, 3 Flute 90 Degree, 6mm Shank
STCS-12	3 - 10.4mm Countersink, 3 Flute 90 Degree, 8mm Shank
STCS-16	3 - 16.5mm Countersink, 3 Flute 90 Degree, 10mm Shank
STCS-20	3 - 20.5mm Countersink, 3 Flute 90 Degree, 10mm Shank
STCS-25	3 - 25mm Countersink, 3 Flute 90 Degree, 10mm Shank
STCS-31	3 - 31mm Countersink, 3 Flute 90 Degree, 12mm Shank
STCS-40	3 - 40mm Countersink, 3 Flute 90 Degree, 15mm Shank
STSET-02	Countersink Set, 5 Piece, 3 Flute 90 Degree